

Purchase Order Receipt Listing

Wednesday, April 27, 2016 10:32:59 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO32147 All Receipt Dates All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO32147	1		M303R0.750 f		4/28/2016	4/27/2016	48.0000	\$3.04	0.0000	0	\$145.99
CAD	No		303 Round Bar 0.750 f m134677	f	48.0000	PLOU01		\$145.99	0.0000	0	
	2		M304S16GA sf		4/28/2016	4/27/2016	80.0000	\$2.89	0.0000	0	\$231.00
	No		304/316 Sheet .063 sf m134677	sf	80.0000	PLOU01		\$231.00	0.0000	0	
	3		M304S20GA sf		4/28/2016	4/27/2016	64.0000	\$2.83	0.0000	0	\$180.93
	No		304/316 .040 Sheet sf m134677	sf	64.0000	PLOU01		\$180.93	0.0000	0	
	4		M304S24GA sf		4/28/2016	4/27/2016	32.0000	\$2.71	0.0000	0	\$86.85
	No		304/316 .025 Sheet sf m134677	sf	32.0000	PLOU01		\$86.85	0.0000	0	
	5		M6061T6B1.000X02. f		4/28/2016	4/27/2016	24.0000	\$4.37	0.0000	0	\$104.95
	No		6061-T6 Bar 1.00 x 2.00 m134677	f	24.0000	PLOU01		\$104.95	0.0000	0	
	6		M6061T6B1.000X06. f		4/28/2016	4/27/2016	12.0000	\$12.97	0.0000	0	\$155.62
	No		6061-T6 BAR 1.00 X 6.00 m134677	f	12.0000	PLOU01		\$155.62	0.0000	0	
	7		M6061T6B1.500X02. f		4/28/2016	4/27/2016	12.0000	\$6.74	0.0000	0	\$80.85
	No		6061-T6 Bar 1.50 x 2.00 m134677	f	12.0000	PLOU01		\$80.85	0.0000	0	

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO32147	8		M6061T6B3.500X8.0 f 00		4/28/2016	4/27/2016	8.0000	\$78.54	0.0000	0	\$628.32
CAD	No		6061-T6 AluminumBar 3.500" X 8.000" (cut to 4.75" +.030"/-.000 From bar only not plate) m134677	f	8.0000	PLOU01		\$628.32	0.0000	0	
	9		71401-45		4/28/2016	4/27/2016	1.0000	\$0.00	0.0000	0	\$0.00
	No		PROCUREMENT QUALITY CLAUSES m134677		1.0000	PLOU01		\$0.00	0.0000	0	
Total Received Quantity: Total Qty to Inspect (PO U/M): Total Reject Quantity: Total Receipt Value: Total Balance Due Quantity:											
											281.0000
											0.0000
											0.0000
											\$1,614.51
											0.0000

BILL OF LADING

No: PEC 988435

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 26Apr16 at 11:22 From PFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

BILL OF LADING

1) Our Order PEC-921427- 1 Your PO # 32147
STAINLESS STEEL ROUND BAR 303 STAINLESS
.750" DIA X 144.0000"

Heat Number Tag No
VBMU-5630 525560

Quantity PCS Wt LBS
48 FT 4 72

2) Our Order PEC-921427- 2 Your PO # 32147
STAINLESS STEEL SHEET 304-2B
.0600 Nom X 48.0000" X 120.0000"

Heat Number Tag No
BOA005-AFD 9 525628

Quantity PCS Wt LBS
80.00 SFT 2 192

3) Our Order PEC-921427- 3 Your PO # 32147
STAINLESS STEEL SHEET 304-2B
.0360 Nom X 48.0000" X 96.0000"

Heat Number Tag No
AOA004-AAB 9 525629

Quantity PCS Wt LBS
64.00 SFT 2 90

4) Our Order PEC-921427- 4 Your PO # 32147
STAINLESS STEEL SHEET 304-2B
.0250 Nom X 48.0000" X 96.0000"

Heat Number Tag No
A1401986 9 525632

Quantity PCS Wt LBS
32.00 SFT 1 33

5) Our Order PEC-921427- 5 Your PO # 32147
ALUMINUM FLAT BAR 6061-T6511
1.00" x 2.00" X 144.0000"

Heat Number Tag No
HK104-215 525561

Quantity PCS Wt LBS
24 FT 2 57

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

SC
B I L L O F L A D I N G
Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

491
No: PEC 988423
Ship Date 26Apr16 at 11:08 From PFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
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1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

1A

B I L L O F L A D I N G

1) Our Order PEC-921461- 1 Your PO # 32147
ALUMINUM PLATE 6061-T651
3.50" THICK X 8.0000" X 48.0000"

Heat Number Tag No
631207 525325

Quantity PCS Wt LBS
5.33 SFT 2 272

MTR

TOTAL: Tags 1 PCS 2 LBS 272

Heat Number *** Chemical Analysis ***
631207

***** SHIP WITH 921427 *****

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA
** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 SKID GW. 301 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

8/16 a1-27

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001
DATE

SC
BILL OF LADING
Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

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Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

=====

B I L L O F L A D I N G

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

***UNE SURCHARGE D'ENERGIE DE \$25.00
SERA AJOUTEE A CHAQUE COMMANDE.***
***POUR VOS BESOINS D'ACIER INOXYDABLE,
CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

✓

9

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G
Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 988435
Ship Date 26Apr16 at 11:22 From PFW
Probill
Via VIM DELIVERY
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Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

6) Our Order PEC-921427- 6 Your PO # 32147

ALUMINUM FLAT BAR 6061-T6511

1.00" x 6.00" X 144.0000"

Heat Number

Z00090120

Tag No

525562

Quantity

12 FT

PCS

1

Wt LBS

85

7) Our Order PEC-921427- 7 Your PO # 32147

ALUMINUM FLAT BAR 6061-T6511

1.50" x 2.00" X 144.0000"

Heat Number

106741 2 1-A-1

Tag No

525563

Quantity

12 FT

PCS

1

Wt LBS

43

TOTAL:

Tags

7

PCS

13

LBS

572

Heat Number
106741 2 1-A-1
A1401986
AOA004-AAB
BOA005-AFD
HK104-215
VBMU-5630
Z00090120

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

TOTAL 1 BDL, 1 SKID GW. 709 LBS

Page: 2Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

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RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

B I L L O F L A D I N G

No: PEC 988435

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

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Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

=====

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

***UNE SURCHARGE D'ENERGIE DE \$25.00
SERA AJOUTEE A CHAQUE COMMANDE.***
***POUR VOS BESOINS D'ACIER INOXYDABLE,
CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

10
10

SP16-01-27

SP16-04-24

Page: 3 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
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MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLATE 6061-T651
3.50" THICK X 8.0000" X 48.0000"
PART NO.

PO/Rel 32147

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-988423-001

26Apr16

Signed by: 

Pg 1/1

Page 1 of 2



INSPECTION CERTIFICATE № 15.17711

EN 10204 - 3.1

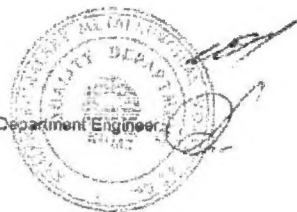
Consigner: KAMENSK URALSKY METALLURGICAL WORKS 5, Zavodskaya Str., Kamensk Ural'sky, Sverdlovsk Region, 523405, Russia Tel: (3439) 39 54 17 Fax: (3439) 39 57 11				JOINT STOCK COMPANY						
Consignee: A.S. Mill Products, Inc.				Quantity, pcs: 2						
Contract No.: N15752-S				Net Weight, kg.: 2770						
P.O. No.: CH 0918				S.O. No.: N15752						
Article No.: -				Lot No.: 2						
				Package No.: 608304, 608305						
Description of Goods: Plates				Requirements on the Products:						
Grade of Product		Dimensions, inch/mm		Material conforms to quality of alloy: 6061 T651						
		3.5"X60.5"X144.5" 88.900X1536.7X3670.3		Product conforms to all requirements of SAEAMS4027REV.N(2014); SAEAMS-QQ-A-250/11A(2008);ASTMB209-14, This product conforms to European Union RoHS Directive 2002/95/EC						
Mechanical Properties										
The Condition of Tested Standards	Lot No.	Cast No.	Quantity sample	Tensile Strength		Yield Strength (0.2% offset)		Elongation, %		Hardness, HB
				min	max	min	max	min	max	
Required				42.0	-	35.0	-	6.0	-	-
	631207	12-3637	2	48.7	49.4	44.5	44.8	10.5	10.5	-
Chemical Composition, %										
Element	Silicon Si	Iron Fe	Copper Cu	Manganese Mn	Magnesium Mg	Chromium Cr	Nickel Ni	Zinc Zn	Titanium Ti	Zirconium Zr
Required	0.4-0.8	0.7	0.15-0.40	0.15	0.8-1.2	0.04-0.35	-	0.25	0.15	-
Contents	0.66	0.4	0.20	0.08	1.1	0.06	-	0.09	0.08	-
Element	Al	Na	Tin Sn	Bismuth Bi	Plumbum Pb	Mn+Cr	Ca	Other Elements		Al
	Y+Zr							Each	Total	
Required	-	-	-	-	-	-	-	0.05	0.15	remainder
Contents	-	-	-	-	-	-	-	0.05	0.15	remainder
Other Tests										
Method	Macro- structure	Micro- structure	UT	Electro- conductivity	SCF	Contents of residuals cm3/100gr		Mercury - Free		
Result:	-	-	-	-	-	0.20		"Russia is country of melt and manufacture"		

On behalf:

Date:

Inspector:

Inspection Department Engineer:



OAO KUMZ

19.06.15

G.A. Ostasina

N.V. Alexchina

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL ROUND BAR 303 STAINLESS
.750" DIA X 144.0000"
PART NO.

PO/Rel 32147

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-988435-001

26Apr16

Signed by: 

Pg 1/1

MILL TEST REPORT


TA CHEN INTERNATIONAL, INC.

This MTR contains 1 page (Page# 1)

Customer: COPCON PO#:PEC-264076 SO#:LERV20

MTR#:SUMMIT_2VW1349.

Item:RB03AC0046 Bundle:2VW1349 Heat#:VBMU-5630

VENUS WIRE INDUSTRIES PVT. LTD.																																								
ISO: 9001:2008 CERTIFIED																																								
REGD. OFFICE: 11/1, BACHIVANE/11 MILL COMPOUND, S. MAROLLI NER PARTI, MUMBAI 400 013, (INDIA)																																								
TEL: +91(22)251000/24978869 FAX: +91(22)25104514/24978866 E-MAIL: info@venuswire.com WEBSITE: www.venuswire.com																																								
INSPECTION / MILL / QUALITY CERTIFICATE EN 10204 TYPE 3.1 No. RB/VW/2013-2014/2214																																								
CUSTOMER	M/S. SUMMIT STAINLESS STEEL, LLC.																																							
INVOICE NO.	PM/394/EXP/2013-2014																																							
PRODUCT FORM	STAINLESS STEEL BRIGHT BARS																																							
DIMENSION/CONDITION	3/4" ANNEALED																																							
IDENTIFICATION	1589115																																							
SPECIFICATION	ASTM A582/A582M-12, AMS 5640 TYPE1, QQS764B AMD 2																																							
PROCESS	ANNEALED, COLD DRAWN, CENT. GROUND & POLISHED.																																							
<table border="1"> <thead> <tr> <th>ELEMENTS</th> <th>C%</th> <th>Si%</th> <th>Mn%</th> <th>P%</th> <th>S%</th> <th>Cr%</th> <th>Ni%</th> <th>Cu%</th> <th>Mo%</th> <th>Nb%</th> <th>Al%</th> <th>CO</th> </tr> </thead> <tbody> <tr> <td>SPECIFIED MIN</td> <td>0.150</td> <td>1.00</td> <td>2.00</td> <td>0.150</td> <td>0.400</td> <td>19.00</td> <td>10.00</td> <td>0.750</td> <td>0.600</td> <td>0.100</td> <td></td> <td></td> </tr> <tr> <td>RESULTS</td> <td>0.060</td> <td>0.310</td> <td>1.910</td> <td>0.036</td> <td>0.320</td> <td>17.37</td> <td>8.170</td> <td>0.420</td> <td>0.300</td> <td>0.061</td> <td></td> <td>0.130</td> </tr> </tbody> </table>		ELEMENTS	C%	Si%	Mn%	P%	S%	Cr%	Ni%	Cu%	Mo%	Nb%	Al%	CO	SPECIFIED MIN	0.150	1.00	2.00	0.150	0.400	19.00	10.00	0.750	0.600	0.100			RESULTS	0.060	0.310	1.910	0.036	0.320	17.37	8.170	0.420	0.300	0.061		0.130
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<table border="1"> <thead> <tr> <th>ELEMENTS</th> <th>UTS(Rm) (PSI)</th> <th>YS(Rp 1.0) (NA)</th> <th>YS(Rp 0.2) (PSI)</th> <th>R.A. %</th> <th>ELONGATION% 4D</th> <th>HARDNESS (HRC)</th> </tr> </thead> <tbody> <tr> <td>SPECIFIED MIN</td> <td>75000</td> <td>NA</td> <td>30000</td> <td>NA</td> <td>NA</td> <td>26</td> </tr> <tr> <td>RESULTS</td> <td>108435</td> <td>NA</td> <td>67866</td> <td>55</td> <td>40</td> <td>23</td> </tr> </tbody> </table>		ELEMENTS	UTS(Rm) (PSI)	YS(Rp 1.0) (NA)	YS(Rp 0.2) (PSI)	R.A. %	ELONGATION% 4D	HARDNESS (HRC)	SPECIFIED MIN	75000	NA	30000	NA	NA	26	RESULTS	108435	NA	67866	55	40	23																		
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SPECIFIED MIN	75000	NA	30000	NA	NA	26																																		
RESULTS	108435	NA	67866	55	40	23																																		
<table border="1"> <thead> <tr> <th>IMPACT</th> <th>Temperature</th> <th>Unit</th> <th>Min Single</th> <th>Min Avg</th> <th>RESULT</th> </tr> </thead> <tbody> <tr> <td>NA</td> <td>NA</td> <td>NA</td> <td>NA</td> <td>NA</td> <td>NA</td> </tr> </tbody> </table>		IMPACT	Temperature	Unit	Min Single	Min Avg	RESULT	NA	NA	NA	NA	NA	NA																											
IMPACT	Temperature	Unit	Min Single	Min Avg	RESULT																																			
NA	NA	NA	NA	NA	NA																																			
HEAT TREATMENT : ANNEALED REMARKS : * MATERIAL IS FREE FROM MERCURY CONTAMINATION * TESTED FROM RADIOACTIVE CONTAMINATION AND FOUND SATISFACTORY. * MELTING PROCESS FAY CONVERTOR VOD. * VISUAL & DIMENSIONAL INSPECTION FOUND SATISFACTORY * NO WELDING PERFORMED * QTC SIZE 1405 MM & PROLONGATION OF ACTUAL BAR * HOT REDUCTION RATIO 1:73.95 * THE ABOVE MATERIAL IS TESTED AND CONFORMS TO (BEARING SHAFT QUALITY) CUSTOMERS SPECIFICATION * CUSTOMER ORDER NUMBER: VW22543 * COUNTRY OF ORIGIN: INDIA																																								
WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN MANUFACTURED AND TESTED WITH SATISFACTORY RESULTS IN ACCORDANCE WITH THE SPECIFICATION REQUIREMENT AND CUSTOMER'S REQUIREMENTS, NEEDS AND EXPECTATIONS. MECHANICAL TEST RESULTS ARE TAKEN RANDOMLY FROM THE LOT. DATE: 23/10/2013																																								
DOC.No. F/QAD/18/H PLANT: ATKARGAON, TAKAI ADGSHI ROAD, KHALAPUR, KENDUJHI-751003. Phone: +91(219)4304800/203403/262612 Fax: +91(219)304850/268873 For any information / query please quote Invoice No. & IT No. / Invoice No. & Bundle No																																								
 WORK INSPECTOR VILAS CHAUDHARY																																								

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
STAINLESS STEEL SHEET 304-2B
03601 Nom X 48,0000" X 96,0000"
PART NO.

PO/Ref 32147

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results

BL PEC-988435-003

26Apr16
Pg 1/1



遷錫鋼鐵股份有限公司
YUEN CHANG STAINLESS STEEL CO., LTD.

檢驗證明書

MILL TEST CERTIFICATE(S)

列印日期 ISSUE DATE: 2015/03/24

高雄市中區中正路235號13F
13F, No. 235 Jungfeng 4th Road, Chianjin
Chiuh, Kaohsiung, Taiwan
TEL: 886-7-9685858 FAX: 886-7-9685768
http://www.yuenchang.com.tw

客戶名稱 Customer: Thyssenkrupp Steel Services
A Division Of Thyssenkrupp Materials Na Inc 22355 West Eleven Mile Road Southfield MI 48033 USA

商品描述 Desc. Of Goods: Description Of Goods And/Or Services: Prime, Cold Rolled Stainless Steel Sheets, Slight Edge, As Per ASTM A240/A480.

項目 Item	鋼捲編號 Coil No.	爐號 Heat Number(s)	鋼種 Steel Grade	表面 Finish	厚度 x 寬度 x 長度 Thickness x Width x Length	淨重 Net Weight (KGS)
AF009	CAAL0268-14	DNF010-ADG	304	2B	26GA x 48 x 96	1,727
AF010	CCWR0003-18	AOA004-AAB	304	2B	20GA x 48 x 96	1,102
AF011	CCWR0003-19	AOA004-AAB	304	2B	20GA x 48 x 96	1,104
AF003	CATF0016-20	BOA005-AFD	304	2B	16GA x 48 x 96	1,736
AF001	CATF0016-18	BOA005-AFD	304	2B	16GA x 48 x 120	1,086
AF002	CATF0016-19	BOA005-AFD	304	2B	16GA x 48 x 120	1,087
AF008	CCYL0003-54	AOA002-AAD	304	2B	14GA x 48 x 144	901
AF006	CARS0019-13	BOB006-ABD	304	2B	12GA x 48 x 96	1,073

Item	C	Si	Mn	P	S	Cr	Ni	N	Cu	Mo	Others	T.S N/MM2	Y.S(0.2%) N/MM2	Elong (%)	HB	HRB	HV
AF009	0.045	0.480	1.158	0.037	0.0022	18.055	8.010	0.042	0.043			765	300	58.0		83.5	
AF010	0.023	0.300	1.380	0.029	0.0112	18.250	8.040	0.071	0.310	0.110		651	294	57.0			160.0
AF011	0.023	0.300	1.380	0.029	0.0112	18.250	8.040	0.071	0.310	0.110		651	294	57.0			160.0
AF003	0.050	0.430	1.110	0.039	0.0010	18.300	8.100	0.040	0.056	0.098		686	281	56.0		83.0	
AF001	0.050	0.430	1.110	0.039	0.0010	18.300	8.100	0.040	0.056	0.098		686	281	56.0		83.0	
AF002	0.050	0.430	1.110	0.039	0.0010	18.300	8.100	0.040	0.056	0.098		686	281	56.0		83.0	
AF008	0.042	0.510	0.980	0.033	0.0020	18.190	8.040	0.058		0.098		644	280	54.9		83.5	
AF006	0.040	0.440	1.070	0.030	0.0020	18.200	8.000	0.040	0.188	0.040		650	272	56.0		83.5	

茲證明本廠所產之鋼，均依材料標準製造及試驗，並符合標榜之要求。
We hereby certify that the products described herein have been manufactured and tested with satisfactory results in accordance with the requirement of the above material specification.
本產品所標榜之鋼，並且符合要求。The material described above is free from radiation contamination and mercury.
本證明書符合EN10204/Type 3.1認證。Inspection certificate in accordance with EN10204/Type 3.1.
本廠所產之鋼均符合ASTM A240/A480要求。All the above products conform to the requirements specified in ASTM A240.
We Hereby Certifying The Material To ASTM A240/A480 As Per EN 10204/ 3.1

For and on behalf of:
YUEN CHANG STAINLESS
STEEL CO., LTD.

QC Manager

David Wong

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
1.00" x 2.00" x 144.0000"
PART NO.

PO/Rel 32147

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-988435-005

26Apr16

Signed by: 

Pg 1/1

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: PEC-273506-8		CUSTOMER PART NUMBER: B22/STK		PRODUCT DESCRIPTION: 1.000 X 2.000 SC RECT BAR	
KAISER ORDER NUMBER: 6003592	LINE ITEM: 008	SHIP DATE: 03/10/2016	KAISER LOT NUMBER: HK104-215	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 3048.000 LB	QUANTITY: 108.000 PCS	B/L NUMBER: 615030	SIAM/DAF/THKNS:	WIDTH:	LENGTH: 12.000 FT
SHIP TO: THYSSENKRUPP CANADA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA			SOLD TO: THYSSENKRUPP CANADA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
HK104-215	0001	1	54.1	46.0	16.0	RE 92	N/A	N/A
HK104-215	0001	2	51.3	42.9	20.0	RE 92	N/A	N/A
HK104-215	0001	3	51.4	42.8	20.0	RE 92	N/A	N/A
HK104-215	0001	4	51.5	43.9	20.0	RE 92	N/A	N/A
HK104-215	0001	5	50.2	42.3	20.0	RE 90	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
E47311	.72	.30	.27	.11	.94	.10	.06	.02	.00	.01	.00	.01	.04

Applicable Requirements:

ASTM-B221-14 STENCILED ASME-SB221 2009 SECT II AMS-QQ-A-200/8A UNS#A96061 (T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA (SHERMAN, TX) MELTED IN USA
MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILITZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Aimee L. Macnowski, Quality & Technology Manager

Aimee L. Macnowski

Plant Serial: 00220980

Kaiser Order Number: 6003592

Line Item: 008

THYSSENKRUPP MATERIALS NA

PART AEROSPACE
ALUMINUM FLAT BAR 6061-T6511
1.50" x 2.00" X 144.0000"
PART NO

PO/Rel 32147

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by: 

Certificate of Mill Test Results
BL PEC-988435-007
26Apr16
Pg 1/1



Nanshan America
Advanced Aluminum Technologies
3600 US Hwy 52 South
Lafayette, Indiana 47909
Main Office: (765) 269-4360

CERTIFIED INSPECTION REPORT FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
106741	2

MANIFEST NUMBER	DATE OF SHIPMENT
13927	1/15/2016
CUSTOMER NO	SALESMAN
PEC-271852	Scott Rarick
ALLOT	TEMPER
6061	T6511
DESCRIPTION	
Flat Bar 1.500" X 2.000", Stenciled	

Melted in USA
Manufactured in USA

Mechanical Properties

Lot	Alloy	Test No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
1067412 1A-1	6061	16010339	01/13/16	49.2	44.1	17%		

Chemical Limits

ALLOY 6061	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Ce	Total
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.05	0.25	0.15	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.15

Density:

Electrical Conductivity:

Thermal Conductivity:

Alloy Constant:

Chemical Composition

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
16010710	6061	0.71	0.28	0.30	0.07	0.89	0.07	0.01	0.02	0.02	0.01	0.01	0.00	0.00	0.00	0.01	0.00	0.00	0.00	97.61	0.10

Nanshan America hereby certifies that the material covered by this report has been inspected in accordance with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Mercury is not a normal contaminant in aluminum alloys. All Material is ROHS Compliant. Neither mercury nor any of its compounds were utilized by Nanshan America in the manufacture of this material. Material complies with FAR BAA (FAR 52.225-1, Buy American Act-Supplies), DFARS BAA (DFARS 252.225-7001 Buy American Act & Bal of Payments Prod), and FAR TAA (FAR 52.225-5 Trade Agreements) Temper T6511 meets T6 Requirements.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
STAINLESS STEEL SHEET 304-2B
.0600 Nom X 48.0000" X 120.0000"
PART NO

PO/Rel 32147

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-988435-002

26Apr16
Pg 1/1



遷昌鋼鐵股份有限公司
YUEN CHANG STAINLESS STEEL CO., LTD.

檢驗證明書

MILL TEST CERTIFICATE(S)

列印日期 ISSUE DATE: 2015/03/24

高雄市新豐中正路235號13F
13F, No. 235 Jungfeng 4th Road, Chianjin
Chiou, Kaohsiung, Taiwan
TEL: 886-7-9695858 FAX: 886-7-9685768
http://www.yuenchang.com.tw

客戶名稱 Customer Thyssekrupp Steel Services
A Division Of Thyssekrupp Materials Na Inc 22355 West Eleven Mile Road Southfield MI 48033 USA

商品描述 Desc. Of Goods Prime, Cold Rolled Stainless Steel Sheets, Sifted Edge, As Per ASTM A240/A480.

9-83

Thyssekrupp Materials NA PO PEC-264559

項目 Item	鋼捲編號 Coil No.	爐號 Heat Number(s)	鋼種 Steel Grade	表面 Finish	產品尺寸 Thickness x Width x Length	淨重 Net Weight (KGS)
AF009	CAAL0268-14	DNF010-ADG	304	2B	26GA x 48 x 96	1,727
AF010	CCW/R0003-18	AOA004-AAB	304	2B	20GA x 48 x 96	1,102
AF011	CCW/R0003-19	AOA004-AAB	304	2B	20GA x 48 x 96	1,104
AF003	CATF0016-20	BOA005-AFD	304	2B	16GA x 48 x 96	1,736
AF001	CATF0016-18	BOA005-AFD	304	2B	16GA x 48 x 120	1,086
AF002	CATF0016-19	BOA005-AFD	304	2B	16GA x 48 x 120	1,087
AF008	CCYL0003-54	AOA002-AAO	304	2B	14GA x 48 x 144	901
AF006	CARS0019-13	BOB006-ABD	304	2B	12GA x 48 x 96	1,073

化學成分 Chemical Analysis (%)

Item	C	Si	Mn	P	S	Cr	Ni	N	Cu	Mo	Others	T.S N/MM2	Y.S(0.2%) N/MM2	Elong (%)	HB	HRB	HV
AF009	0.045	0.480	1.158	0.037	0.0022	18.055	8.010	0.042	0.043			765	300	58.0			83.5
AF010	0.023	0.300	1.380	0.029	0.0112	18.250	8.040	0.071	0.310	0.110		651	294	57.0			160.0
AF011	0.023	0.300	1.380	0.029	0.0112	18.250	8.040	0.071	0.310	0.110		651	294	57.0			160.0
AF003	0.050	0.430	1.110	0.039	0.0010	18.300	8.100	0.040	0.056	0.098		686	281	56.0			83.0
AF001	0.050	0.430	1.110	0.039	0.0010	18.300	8.100	0.040	0.056	0.098		686	281	56.0			83.0
AF002	0.050	0.430	1.110	0.039	0.0010	18.300	8.100	0.040	0.056	0.098		686	281	56.0			83.0
AF008	0.042	0.510	0.980	0.033	0.0020	18.190	8.040	0.058				644	280	54.9			83.5
AF006	0.040	0.440	1.070	0.030	0.0020	18.200	8.000	0.040	0.188	0.040		650	272	56.0			83.5

機械性質 Mechanical Properties

QC Manager

本證明書符合EN10204/Type 3.1之規定。 Inspection certificate in accordance with EN10204/Type 3.1.
本證明書符合ASTM A240/A480之規定。 All the above products conform to the requirements specified in ASTM A240.
We Hereby Certifying The Material To ASTM A240/A480 As Per EN 10204/3.1

For and on behalf of
YUEN CHANG STAINLESS
STEEL CO., LTD.

David Wang

THEYSENKRUPP MATERIALS NA

PART AEROSPACE

STAINLESS STEEL SHEET 304-2B
0.250 Nom X 48.0000" X 96.0000"
PART NO.

PO/Rel 32147

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-988435-004

26Apr16
Pg 1/1

Signed by:

产品质量证明书 MATERIAL TEST CERTIFICATE

无锡宝昌金属制品有限公司
Wuxi Baichang Metal Products Co., Ltd

PAGE 2 OF 2

订单号: EX1312506S

Order No.

订货款: GLOBAL STAINLESS STEEL INC.

Order

使用厂家: GLOBAL STAINLESS STEEL INC.

CONSIGNEE

品名: COLD ROLLED STAINLESS
Commodity STEEL SHEETS

标准: EN10088-2/A51M A240/A240M
Specification

牌号: 304
Type
表面加工: 2B/PAPER
Surface Finish

编号: EX1312506
Invoice No.
发行日期: 2014/7/21
Date

序号 No.	货物编号 Product No.	产品尺寸			数量 Number	重量 Weight Kg	拉伸试验			表面 硬度 Hardness HRB	炉批号 HEAT NO.	化学成分							
		Product Size					Tensile Test					Chemical Composition (%)							
		厚度 Thickness MM	宽度 Width MM	长度 Length MM			屈服强度 0.2% YS N/mm ²	抗拉强度 TS N/mm ²	延伸率 El. %			C	Si	Mn	P	S	Ni	Cr	N
8	1407210028	0.60960	1219.2	2438.4	122	1824	253	677	51.0	85	A1401986	0.0100	0.480	1.1200	0.0280	0.0010	8.0100	18.060	0.0279
9	1407210039	0.88900	1219.2	3048.0	34	900	263	670	52.0	84	A2400631	0.0100	0.480	1.2600	0.0370	0.0010	8.0200	18.330	0.0400
10	1407210110	1.21920	1219.2	2438.4	32	886	261	665	58.0	84.5	A2400888	0.0100	0.500	1.1900	0.0370	0.0010	8.0100	18.040	0.0400
11	1407210111	1.21920	1219.2	3048.0	26	902	261	665	58.0	84.5	A2400888	0.0100	0.500	1.1900	0.0370	0.0010	8.0100	18.040	0.0400
12	1407210112	1.52400	1219.2	3048.0	41	1780	261	665	55.0	85	A0400849	0.0500	0.450	1.0900	0.0350	0.0010	8.0200	18.120	0.0400
13	1407210115	2.06700	1219.2	2438.4	20	1265	267	675	60.0	80	A2400889	0.0500	0.470	1.1600	0.0370	0.0010	8.0200	18.250	0.0400
14	1407210116	2.06700	1219.2	3048.0	11	870	267	675	60.0	80	A2400889	0.0500	0.470	1.1600	0.0370	0.0010	8.0200	18.250	0.0400
15	1407210117	3.04800	1219.2	2438.4	14	978	278	665	50.0	82.5	A1304650	0.0100	0.450	1.1100	0.0360	0.0010	8.0400	18.060	0.0500
16	1407210118	3.04800	1219.2	3048.0	10	877	278	665	50.0	82.5	A1304650	0.0100	0.450	1.1100	0.0360	0.0010	8.0400	18.060	0.0500

备注 (Remarks):
1. 尺寸和表面: 合格
Size and Surface: Guaranteed

兹证明所列产品均符合订单和标准的制造要求
WE HEREBY CERTIFY THAT THE MATERIAL HEREIN
HAS BEEN MADE IN ACCORDANCE WITH THE ORDER AND
SPECIFICATION
*此报告仅可完全复制
*The report can only be copied completely

技术本部
TECHNICAL DEPT.

无锡宝昌金属制品有限公司
Wuxi Baichang Metal Products Co., Ltd

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
1.00" x 6.00" X 144.0000"
PART NO.

PO/Rel 32147

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-988435-006

26Apr16

Signed by: *[Signature]*

Pg 1/1

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: PEC-273464-8		CUSTOMER PART NUMBER: W70/STK		PRODUCT DESCRIPTION: 1.000 X 6.000 PRECISION WIDE BAR	
KAISER ORDER NUMBER: 6003469	LINE ITEM: 008	SHIP DATE: 02/23/2016	KAISER LOT NUMBER: Z00090120	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 3048.000 LB	QUANTITY: 36.000 PCS	B/L NUMBER: 614856	DIAM/DAF/THKNS:	WIDTH:	LENGTH: 12.000 FT
SHIP TO: THYSSENKRUPP CANADA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA			SOLD TO: THYSSENKRUPP CANADA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00090120	0001	0001	50.7	47.4	16.4	RE 93	N/A	N/A
Z00090120	0001	0002	52.8	50.0	17.3	RE 94	N/A	N/A
Z00090120	0001	0003	51.6	48.3	16.1	RE 93	N/A	N/A
Z00090120	0001	0004	51.2	47.9	14.7	RE 93	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.60	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.30	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
105903	.74	.31	.28	.10	.94	.08	.08	.02	.00	.00	.00	.01	.04

Applicable Requirements:

ASTM-B221-14 SPECIFIED ASME-3B221 2009 SECT II AMS-QQ-A-200/8A UNS#A96061 (T6511 also conforms to T6-roz applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Aimee L. Macnowski, Quality & Technology Manager

Aimee L. Macnowski

Plant Serial: 00218267

Kaiser Order Number: 6C03469

Line Item: 006

MATERIAL RECEIPT INSPECTION FORM

MATERIAL M203 R.750
DATE 16/05/01

PO BATCH NO 3.2147/134677

MATERIAL CERT REQD 48
QUANTITY RECEIVED 48
QUANTITY INSPECTED 48
QUANTITY REJECTED _____

THICKNESS ORDERED R.750
THICKNESS RECEIVED R.742
SHEET SIZE ORDERED _____
SHEET SIZE RECEIVED _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	<u>134677</u>
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	<u>134677</u>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

Testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY <u>14</u>	SIGNED OFF BY _____		
DATE <u>16/05/01</u>	DATE _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL 81661116 B 1.00X2.00
 DATE 16/05/01

PO BATCH NO 32147/134677

MATERIAL CERT REQD yes
 QUANTITY RECEIVED 24'
 QUANTITY INSPECTED 24'
 QUANTITY REJECTED _____

THICKNESS ORDERED 1.00X2.00
 THICKNESS RECEIVED 1.00X2.00
 SHEET SIZE ORDERED _____
 SHEET SIZE RECEIVED _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORROSION	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
PHOTO REQUIRED	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORR. C/M # ON THE MATERIAL	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<u>134677</u>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK RECORD RESULTS BELOW				
	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY <u>34</u>	SIGNED OFF BY _____		
DATE <u>16/05/01</u>	DATE _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL M606IT6B1.00X6.00
DATE 16/05/01

PO / BATCH NO 32147/134677

MATERIAL CERT REC'D yes
QUANTITY RECEIVED 12'
QUANTITY INSPECTED 12'
QUANTITY REJECTED _____

THICKNESS ORDERED 1.00X6.00
THICKNESS RECEIVED 1.00X6.00
SHEET SIZE ORDERED _____
SHEET SIZE RECEIVED _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECTION SH	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORROSION	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
PHOTO REQUIRED	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<u>134677</u>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK
RECORD RESULTS BELOW

	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION **ENGINEERING SIGNOFF (if required)**

INSPECTED BY EAS SIGNED OFF BY _____
DATE 16/05/01 DATE _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL M606/T6 B1.500X2.00
 DATE 16/05/01

PO / BATCH NO 32147/134677

MATERIAL CERT REQD yes
 QUANTITY RECEIVED 12
 QUANTITY INSPECTED 12
 QUANTITY REJECTED _____

THICKNESS ORDERED 1.50 X 2.00
 THICKNESS RECEIVED 1.50 X 2.00
 SHEET SIZE ORDERED _____
 SHEET SIZE RECEIVED _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	N	
CORROSION	Y	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	N	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	N	<u>134677</u>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	✓	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	✓	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK RECORD RESULTS BELOW				
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY <u>DAS</u>	SIGNED OFF BY _____		
DATE <u>16/05/01</u>	DATE _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304524GA

PO / BATCH NO.: 632147/M134167

DATE: 16-08-03

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: 24 GA

QUANTITY RECEIVED: 1 sheet

THICKNESS RECEIVED: .025

QUANTITY INSPECTED: 1 sheet

SHEET SIZE ORDERED: 4x8'

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: 4'x8'

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL	(Y) N	
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	(Y) N	ASTM A240
CORRECT REF # TO LINK CERT	(Y) N	A1401986
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>9</u>	SIGNED OFF BY: _____		
DATE: <u>16-08-03</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304S16GA
 DATE: 16-05-03

PO / BATCH NO.: P032147 / M134677

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 2 sheet
 QUANTITY INSPECTED: 2 sheet
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 16 ga
 THICKNESS RECEIVED: .061"
 SHEET SIZE ORDERED: 4'x3'4"x10'
 SHEET SIZE RECEIVED: 4'x3'4"x10'

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL	(Y)	N	
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT MATERIAL	(Y)	N	ASTM A240
CORRECT REF # TO LINK CERT	(Y)	N	BOAC05-AFD
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>JAS</u> <u>9</u> DATE: <u>16-05-03</u>	SIGNED OFF BY: _____ DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304320GA
 DATE: 16-05-03

PO / BATCH NO.: P032147 / M134167

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 2 sheet
 QUANTITY INSPECTED: 2 sheet
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 20 ga
 THICKNESS RECEIVED: .036
 SHEET SIZE ORDERED: 4'x3'
 SHEET SIZE RECEIVED: 4'x8'

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/>	
CORRECT FINISH	<input checked="" type="radio"/>	N	
CORROSION	Y	<input checked="" type="radio"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/>	N	
CORRECT MATERIAL	<input checked="" type="radio"/>	N	
CORRECT THICKNESS	<input checked="" type="radio"/>	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/>	
CORRECT MATERIAL	<input checked="" type="radio"/>	N	ASTM A240
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/>	N	AD0004-AAB
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/>	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>9</u> DATE: <u>16-05-03</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

Location/Lot Activity

Monday, May 30, 2016 1:51:15 PM

Page 1 of 1

Criteria :		All Locations		Lot: m134677		Transactions: 3		Dates from 4/27/2016 6:58:15 AM to 5/30/2016 6:58:15 AM		Report on Locations & Lots		
Transaction Type	Item ID/ Item Name	Warehouse Location ID	Reason	Employee ID Location Code	Loc Trans Date	LocQtyPrior/ Location Qty	Lot Number	LotQtyPrior/ Lot Qty	Shelf Life Date	Extended Cost		
Inv Adjustment	M304S20GA / 304/316 .040 Sheet	Main Warehouse MAT020	B - Cycle Count 2016	LACE01		141.3000		46.5000				
					5/25/2016	-41.3000	m134677	-14.5000		(\$40.03)		
	M6061T6B3.500X8.000 / 6061-T6 Aluminum Bar 3.500" X 8.000" (cut to 4.75" + .030"/-.000 From bar only not plate)	Main Warehouse	P/N correction - Eng Request	LACE01		19.3000		8.0000		(\$40.03)		
		MAT004			5/30/2016	-8.0000	m134677	-8.0000		(\$655.20)		
								-8.0000		(\$655.20)		
	M6061T6P3.500X8.000 / 6061-T6 Aluminum Plate 3.500" X 8.000" (cut to 4.75" + .030"/-.000	Main Warehouse	P/N correction - Eng Request	LACE01		0.0000		0.0000				
		MAT004			5/30/2016	8.0000	M134677	8.0000		\$655.20		
								8.0000		\$655.20		

D139-799-035



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO32147**

Purchase Order Date 4/22/2016

PO Print Date 4/25/2016

Page Number 1 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

EMMAILED

APR 25 2016

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
Ship To Contact		Customer Tax #	10127-2607
Ship To Phone		Terms	Net 30
Ship Via:	VENDOR'S TRUCK	Currency	CAD
Ship Acct:		FOB	FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments		Promise Date				
	Delivery Comments						
1	M303R0.750	303 Round Bar 0.750	4/28/2016		48.00	\$3.95	\$189.60
			Yes		f		
			4/28/2016				

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$189.60

2	M304S16GA	304/316 Sheet .063	4/28/2016		80.00	\$3.75	\$300.00
			Yes		sf		
			4/28/2016				

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED
SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
ORASTMA240
OR ASME SA240

DAS
9-89

SP/16 04-24

Line Total: \$300.00

PO Instructions: QUOTE NO. PEC ST-919825

Note:

4/25/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO32147**

Purchase Order Date 4/22/2016

PO Print Date 4/25/2016

Page Number 2 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

3	M304S20GA	304/316 .040 Sheet	4/28/2016	64.00	✓	\$3.67	\$234.98
			Yes	sf			
			4/28/2016				

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED
SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
ORASTMA240
OR ASME SA240

DAS
9
9-89

SP-16-04-27

Line Total: \$234.98

4	M304S24GA	304/316 .025 Sheet	4/28/2016	32.00	✓	\$3.52	\$112.79
			Yes	sf			
			4/28/2016				

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED
SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
ORASTMA240
OR ASME SA240

DAS
9
9-89

SP-16-04-27

Line Total: \$112.79

PO Instructions: QUOTE NO. PEC ST-919825

Note:

4/25/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO32147**

Purchase Order Date 4/22/2016

PO Print Date 4/25/2016

Page Number 3 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

5	M6061T6B1.000X02.000	6061-T6 Bar 1.00 x 2.00	4/28/2016	24.00	✓	\$5.68	\$136.30
			Yes	f			
			4/28/2016				

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$136.30

6	M6061T6B1.000X06.000	6061T6 BAR 1.00 X 6.00	4/28/2016	12.00	✓	\$16.84	\$202.10
			Yes	f			
			4/28/2016				

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$202.10

7	M6061T6B1.500X02.000	6061-T6 Bar 1.50 x 2.00	4/28/2016	12.00	✓	\$8.75	\$105.00
			Yes	f			
			4/28/2016				

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Sp16-at 27

PO Instructions: QUOTE NO. PEC ST-919825

Note:

4/25/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO32147**

Purchase Order Date 4/22/2016

PO Print Date 4/25/2016

Page Number 4 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

Chantal Lavoie

Line Total: \$105.00

8 ✓ M6061T6B3.500X8.000 6061-T6 Aluminum Bar 4/28/2016 FN 8.00 ✓ \$102.00 \$816.00

3.500" X 8.000"

Yes

f

4/28/2016

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

NOTE: CUT IN SECTION OF 4 FT

Line Total: \$816.00

9 71401-45 PROCUREMENT 4/28/2016 1.00 ✓ \$0.00 \$0.00
QUALITY CLAUSES

No

4/28/2016

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

8016-04-27

PO Instructions: QUOTE NO. PEC ST-919825

Note:

4/25/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO32147**

Purchase Order Date 4/22/2016

PO Print Date 4/25/2016

Page Number 5 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA – (Free Carrier)

Line Total: \$0.00

PO Total: \$2,096.77

PO Instructions: QUOTE NO. PEC ST-919825

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 4/25/2016